

# Work Order ID 61166

August 10, 2010 12:43:18 PM



Page 1

Item ID: D3935-2

Revision ID:

Item Name: Pylon Protector

Start Date: 8/10/10

Start Qty: 2.00

Required Date: 8/13/10

Req'd Qty: 2.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3935

B

100



Waterjet

0.00

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3935

Dwg Rev:

Prog Rev:

2- Deburr if necessary

B 10-8-10

2

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

B 10-8-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 61166

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Page 2

Item ID: D3935-2  
Revision ID:  
Item Name: Pylon Protector

Accept



Setup Start  
Stop



Start Date: 8/10/10 Start Qty: 2.00  
Required Date: 8/13/10 Req'd Qty: 2.00

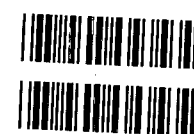


Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start  
Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120  
QC  
Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

8/10/2/10

(12)

130  
Packaging  
Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

Memo

0.00

0.00

10/8/10 20 J

140  
QC  
Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/08/11 MF  
10-8-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

August 10, 2010 12:43:18 PM

Work Order ID: 61166

Parent Item: D3935-2

Parent Item Name: Pylon Protector



Page 1

Start Date: 8/10/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,917.906	8.69	18.29474			
GE PLASTICS LEXAN SHEET													

## Location

MAT

112585

114032

115261

## Loc Qty

2917.9068

31.983

467.9238

2418

## Loc Code

112528

B 10-8-10

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> <i>6111d</i>
<b>Description:</b> Pylon Wall Protector, RH		<b>Part Number:</b> D3935-2
<b>Inspection Dwg:</b> D3935	<b>Rev:</b> A <i>Rev B</i>	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

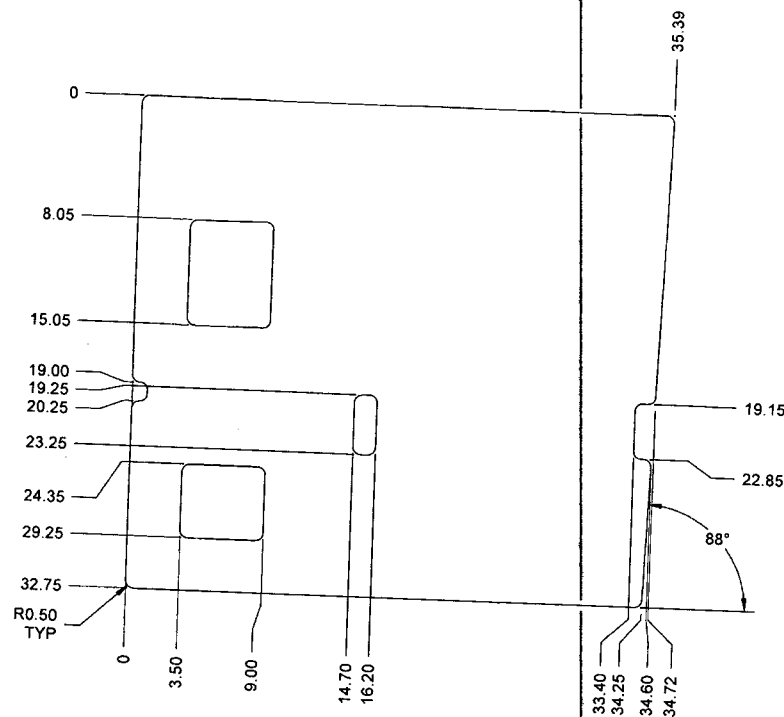
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50	✓		T IB 01	
9.00	+/-0.030	9.00	✓		T	
14.70	+/-0.030	14.70	✓		T	
16.20	+/-0.030	16.20	✓		T	
33.40	+/-0.030	33.40	✓		T	
34.25	+/-0.030	34.25	✓		T	
34.60	+/-0.030	34.60	✓		T	
34.72	+/-0.030	34.72	✓		T	
22.85	+/-0.030	22.85	✓		T	
19.15	+/-0.030	19.15	✓		T	
35.39	+/-0.030	35.39	✓		T	
8.05	+/-0.030	8.05	✓		T	
15.05	+/-0.030	15.05	✓		T	
19.00	+/-0.030	19.00	✓		T	
19.25	+/-0.030	19.25	✓		T	
20.25	+/-0.030	20.25	✓		T	
23.25	+/-0.030	23.25	✓		T	
24.35	+/-0.030	24.35	✓		T	
29.25	+/-0.030	29.25	✓		T	
32.75	+/-0.030	32.75	✓		T	
0125	+/-0.010	1130	✓		V IB 02	

<b>Measured by:</b> <i>IB</i>	<b>Audited by:</b> <i>S</i>	<b>Prototype Approval:</b>	N/A
<b>Date:</b> <i>10-8-10</i>	<b>Date:</b> <i>10/08/10</i>	<b>Date:</b>	N/A
<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>
A	09.06.22	New Issue	KJ <i>[Signature]</i>
			<b>Approved</b> <i>[Signature]</i>





0.125  
REF



**D3935-2 PYLON WALL PROTECTOR, RH**  
(TEXTURED SIDE SHOWN)

**RELEASED**  
2009-10-22  
AN

**NOTES:**

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-2" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8923

*6666*

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. <b>D3935</b> REV. B
MFG. APPR.		TITLE <b>PYLON PROTECTOR</b> SCALE <b>NTS</b>
APPROVED		
DE APPR.		
DATE	<b>09.08.19</b>	

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